



SPECIFICATION

SPEC. NO: SPEC-PEPC-03 REV: X4

DATE: 2025/01/20

PRODUCT NAME : OSFP Cage

PRODUCT NO: PEPC21-****-***-0R

东莞立讯技术有限公司

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Product Number : PEPC21-****-***-0R

Product Description : OSFP 2X1 Cage

1 SCOPE

1.1 Content

1.1.1 This specification covers performance, tests and quality requirements for cage which is connected to the host pc board by press-fit compliant legs or solder posts.

2 APPLICABLE DOCUMENTS

The following documents form a part of this specification to the extent specified herein. Unless otherwise specified, latest edition of the specification applies. In the event of conflict between requirements of this specification and product drawing, product drawing shall take precedence.

2.1 Commercial standards

- 2.1.1 EIA-364-32, Thermal Shock
- 2.1.2 EIA-364-17, High temperature life
- 2.1.3 EIA-364-31, Temperature Cycling
- 2.1.4 EIA-364-09C, Cage Durability
- 2.1.5 EIA-364-28D, Vibration
- 2.1.6 EIA-364-27, Mechanical Shock

3 MECHANIC DIMENSIONS

3.1 Dimensions

See engineering drawing:

4 PEPC21-****-***-0R REQUIREMENTS

4.1 Design and Construction

4.1.1 Product shall be of design, construction and physical dimensions specified on applicable product drawing.

4.2 Materials and Finish

- 4.2.1 Cage: Stainless Steel
- 4.2.2 EMI Spring: Copper Alloy
- 4.2.3 Light pipe: PC Transperent.
- 4.2.4 Spacer:Silicone rubber,Black.

4.3 Ratings

- 4.3.1 Operating temperature : -55℃ TO +85℃
- 4.3.2 Storage temperature : -20℃ TO 70℃

4.4 Workmanship

Cage shall be uniform in quality and shall be free from burrs, scratches, cracks, sharp edges, and other defects that will adversely affect product's life or serviceability

5 MECHANICAL CHARACTERISTICS

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5.1 Cage durability

Mate and unmate modules with cages for 100 cycles with the latch retention feature operable

Requirement: No functional damage to cage

5.2 Module Insertion

Module inserted into connector and cage with latch mechanism engaged force 40N MAX

5.3 Module Extraction

Module to be removed from connector and cage with latching force 30N MAX

5.4 Module latch retention

Module latch retention force 125N MIN(No functional damage to module connector or cage)

5.5 Cage installing to Panel force 90N max

Requirement: No damage to above 90N

5.6 Strength of stop on cage 100N Min(止位结构弹性强度)

Requirement: No damage to above 100 N Min

5.7 Cage press-fit insertion force (into board) .test condition: speed 25mm/minute

Single PIN press-fit insertion force

Stainless steel :

1.05mm diameter :Max 50N(ImmSn plated boards)

0.71mm diameter :Max 35N(ImmSn plated boards)

Total press-fit insertion force

Maximum force allowed 1080N MAX .

5.8 Cage extraction force(from boards) .test condition: speed 25mm/minute

single PIN extraction force

1.05mm diameter : Min. 8N/Pin (OSP plated boards)

0.71mm diameter : Min. 5N/Pin (OSP plated boards)

Total extraction force

Total extraction force 168N Min .

6 ENVIRONMENTAL CHARACTERISTICS

6.1 Thermal shock(EIA-364-32, Test Condition I)

Subject mated specimens to 10 cycles between -55 and 85°C with 30 minutes dwells at temperature extremes and 5 minutes transition between temperatures.

Requirements: Shall meet visual requirement, show no physical damage, and meet requirement of additional tests as specified in the product qualification an requalification test sequence shown in Figure 1.

6.2 Humidity/temperature cycling(EIA-364-31, Method III)

Subject mated specimens to 10 cycles(10 days) between 25 and 65°C at 80 to 100%RH.

Requirement: Shall meet visual requirement, show no physical damage, and meet

requirement of additional tests as specified in the product qualification and requalification test sequence shown in Figure 1.

6.3 Temperature life (EIA-364-17, Method A, Test Conditions 4)

Subject mated specimens to 105°C for 240 hours.

Requirements: Shall meet visual requirement, show no physical damage, and meet requirement of additional tests as specified in the product qualification and requalification test sequence shown in Figure 1.

7 Qualification Testing Sequences

Figure 1

QUALIFICATION TEST								
No.	Description	Section	Test Group & Sequence					
			1	2	3	4	5	6
1	Initial examination of product	5.1	1	1	1	1	1	1
2	durability	5.1	2					
3	Module Insertion	5.2			2			
4	Module Extraction	5.3			3			
5	Module latch retention	5.4		2				
6	Cage installing to Panel force	5.5			4			
7	Strength of stop on cage	5.6		3				
8	Cage press-fit insertion force (into board)	5.7					2	
9	Cage extraction force (from board)	5.8					3	
10	Thermal shock	6.1				2		
11	Humidity/Temperature cycling	6.2				3		
12	Temperature life	6.3						2
13	Final examination of product	5.1	3	4	5	4	4	3

Remark:

1. 5pcs samples are required in each group.